

Date: Tuesday, 1/23/2007 7:31:47 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE ASSEMBLY		
Job Number	: 30378		Part Number	: D21623R078		
Estimate Number	: 10185		Drawing Number	: D2162 REV. C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/23/2007 S.O. No. : N/A		Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 1/29/2007 Qty: 4 Um: Each		
Previous Run	: 25222					
Written By	: <u>KA</u>					
Checked & Approved By	: <u>KA</u> 07.01.23					
Comment	: Est: A 05.03.08 New issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>2931</u> <i>C 07/01/24</i> <u>14</u> For D2162-3R-078 Cable which includes the following parts: Qty Part Number Description 1 83V32-3-078 Cable 1 165-172-308 Handle 1 B27081AZKT Clevis Possible Supplier: Danco Material release note is required		
2.0	D21623R078P	CABLE
Comment: Qty.: 1.0000 each(s)/Unit Total : 4.0000 each(s) CABLE ASSEMBLY		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK <i>J 07.01.31(4)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

MF

07-01-31

MF

07-01-31

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 07/02/07 (4)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: 07/02/07 (4)

MF

07-02-07

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/08 (4)

Job Completion



U 07-02-08

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

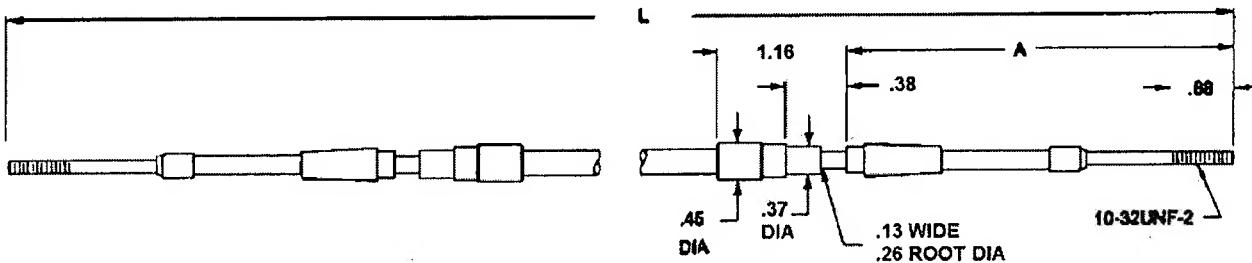
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HF</i>	APPROVED <i>HF</i>	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03		TITLE CONTROL CABLE	SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	

RELEASED
05-06-13



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L

T: CABLE TRAVEL (INCHES)

H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)

NOTE: IF NOT SPECIFIED USE "T" HANDLE

L: CABLE LENGTH (THREE DIGITS)

eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG

eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)

CABLE: p/n 83V32-T-L

HANDLE : "T" 165-172-014, "R" 165-172-308, "M" 165-103-001

CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30378*

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EQUIPMENT INC.

* SURREY, BRITISH COLUMBIA *

711688
DART AEROSPACE LTD.
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HAWKESBURY ON K6A 1K7

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TO
DART AEROSPACE LTD.
1270 ABERDEEN STREET
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INVOICE# 7145182

TOS *

Page# 1

Date: 01/25/97

O. # P000002931

PST# 187810

VIA FEDEX

REF# 100-ORD-1KR-DW

4.00

KNOP-BLANK

100-0000000000000000

4.00

EVIL PIR C-101ER

100-0000000000000000

4.00

ABUL-RAHMAN BRAKE

100-0000000000000000

IN SHIP. NET
PLEASE SHIP THIS ON AIR OUT COMPLETE
TO FEDEX BOTRAN 100-0000000000000000
TAKES A MILLION DOLLARS

All returns subject to approval and restocking charges.
No returns on custom cables, electrical components,
seals, or special orders.

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(403) 253-6421
FAX 253-1873
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EDMONTON, ALBERTA
9111 - 41 AVENUE
T8E 6M5
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1155 MacKAY STREET
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FAX 721-2214
TOLL FREE 1-800-363-2626

SHIPPING	456.44
Freight	0.00
GST	25.76
PST	0.00
GRAND TOTAL	482.20
AMT DUE	482.20
AMOUNT DUE	456.27

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30
NOT CHARGED ON OVERDUE ACCOUNTS